

Specification Sheet



Print Surface Science™

Suitable for digital, laser and offset litho printing.

Thin 145

OS - Front Side, RS - Reverse Side, L - Machine direction, Q - Cross direction

111111 1 10		00 - Hulli Siuc, iis - lieveise siuc, L - Macillie uliectioli, q - 61055 uliectiol						
	Test Method	Unit						Value
Physical								
Thickness	DIN 53105 ISO 534	μ m	-	75 ± 6		100 ± 7		150 ± 10
Weight	DIN 53104	g/m²	-	85 ± 7		120 ± 9		190 ± 13
Mechanical								
Strength	ISO 527-1 ISO 527 3	N/mm2	L Q	150 180	A 150 260	J 100 80	H 150 190	150 190
Elongation at Break	ISO 527-1 ISO 527 3	%	L Q	120 120	A 150 260	J 100 80	H 150 190	150 90
Thermal								
Melt Temp of Base Film	ASTM E 794	Ĵ°	-	250-255		250-255		
Shrinkage	DIN 40634 (150°C, 15min)	%	L Q	2,8 0,8	A 0,7 0,7	J 2,5 1,5	H 1,0 1,0	1,0 1,0
Optical								
Opacity	ISO 2471	%	-	~90		~92		~95
Surface								
Smoothness	DIN 53107	sec	OS	>50		> 50		>50
Printing Penetration	IGT W 24	1000/mm	OS	9 - 16		9 - 16		9 - 16

For more information or a quote visit expressencap.co.uk or call 01179 414 999

Ironleaf has not been assessed against European Food Contact Legislation. Ironleaf should be stored in a dry place at room temperature and should avoid direct sunlight. Ironleaf is recyclable in specialist facilities such as those offered by Vanden Recycling in the UK. Some councils (such as Kent) also offer 'kerb-side' recycling of this product. Ironleaf can be burned in an incinerator with normal refuse or can be buried in a landfill. Any disposal method should comply with appropriate local and country regulations. The specification values are correct at time of publishing. We reserve the right to change the specification without warning. Please carry out your own tests before use. See our website Terms and Conditions for further informmation.