







TROUBLESHOOTING GUIDE

FOR POOR LAMINATION QUALITY



PROBLEM	VISUAL	CAUSE	SOLUTION
Straight wave line across the output		Excessive front roller pressure	Loosen the front roller pressure
Concave waves in the lamination		Excessive rear (Pulling) roller pressure	Loosen the rear back roller pressure
Angles waves on both sides of the output		Insufficient rear roller pressure	Tighten the rear roller pressure
Angles waves on one side of the output		Insufficient rear left (or right) pressure	Tighten the rear left (or right) roller pressure
Straight waves in the output		Excessive heat at the nip rollers	Lower the roller temperature
Wake waves		Insufficient heat at the nip rollers	Raise the roller temperature